

Garant**Indexable insert for turning DC.T 11T302, for finish machining, Grade: HB7130-2****Order data**

Order number	260356 HB7130-2
GTIN	4062406750213
Item class	21G

Technical description

Corner radius	0.2 mm
Cutting speed v_c main application	80 - 270 m/min
ISO code indexable insert	DCMT 11T302
Tolerance	M
Main application	M
Finishing/roughing assignment	Finishing
Chip breaker	VS
Cutting conditions	slightly interrupted
Grade	HB7130-2
Cutting depth a_p	0.2 - 1.5 mm

Number of changes/inserts	2
Feed f	0.1 - 0.3 mm/rev.
Tool material	Carbide
Type of product	Indexable insert for turning